

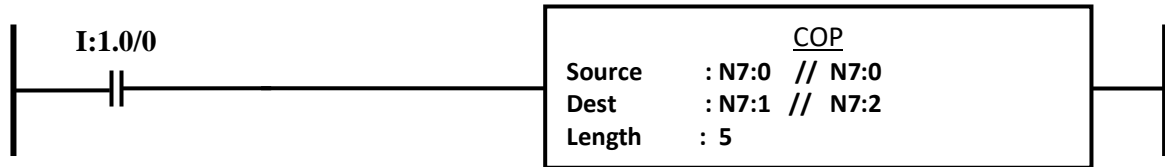
LECTURE - 12

File / Misc.

COP (File Copy)

FLL (File Fill)

COP (FILE COPY)

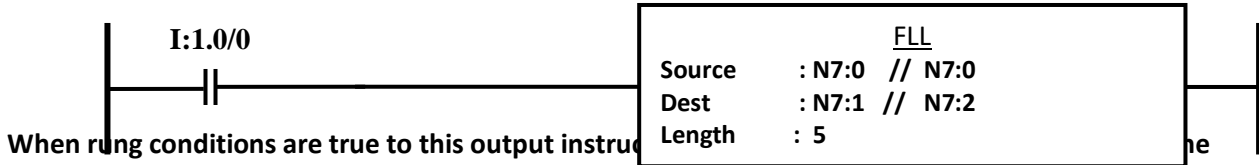


When rung conditions are true to this output instruction, a user-defined source file is copied to the number of destination file assigned by length.

Ex.: If source & destination locations are in sequence then :- Source (N7:0) and Destination (N7:1)
N7:0=10 will be copied to N7:1=10, N7:2=10, N7:3=10, N7:4=10, N7:5=10

If source & destination locations are not in sequence then :- Source (N7:0) and Destination (N7:2)
N7:0=10 will be copied to N7:2=10, N7:3=0, N7:4=10, N7:5=0, N7:6=10

FLL (FILE COPY)



When rung conditions are true to this output instruction, a user-defined source file is copied to the number of destination file assigned by length.

Ex.: If source & destination locations are in sequence then :- Source (N7:0) and Destination (N7:1)
N7:0=10 will be copied to N7:1=10, N7:2=10, N7:3=10, N7:4=10, N7:5=10

If source & destination locations are not in sequence then :- Source (N7:0) and Destination (N7:2)
N7:0=10 will be copied to N7:2=10, N7:3=10, N7:4=10, N7:5=10, N7:6=10