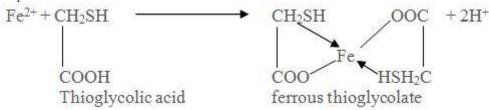
Limit test for iron(borax)

Aim of the experiment:To carry out the limit test of iron in given sample borax **Apparatus required:**Nessler's cylinder,nessler,s cylinder stand,glass rod **Chemicals required:**90% iron free citric acid solution,standard iron solution,thioglycolic acid

Principle:

Limit test of Iron is based on the reaction of iron in ammonical solution with thioglycollic acid in presence of citric acid to form iron thioglycolate which is pale pink to deep reddish purple in color.



Procedure:

Test sample	Standard compound
Sample is dissolved in specific amount of	2 ml of standard solution of iron diluted with
water and then volume is made up to 40 ml	water upto 40ml
Add 2 ml of 20 % w/v of citric acid (iron	Add 2 ml of 20 % w/v of citric acid (iron
free)	free)
Add 2 drops of thioglycollic acid	Add 2 drops of thioglycollic acid
Add ammonia to make the solution alkaline	Add ammonia to make the solution alkaline
and adjust the volume to 50 ml	and adjust the volume to 50 ml
Keep aside for 5 min	Keep aside for 5 min
Color developed is viewed vertically and	Color developed is viewed vertically and
compared with standard solution	compared with standard solution

Earlier aamonium thiocyanate reagent was used for the limit test of iron. Since thioglycolic acid is more sensitive reagent, it has replaced ammonium thiocyanate in the test.

Observation:

The purple color produce in sample solution should not be greater than standard solution. If purple color produces in sample solution is less than the standard solution, the sample will pass the limit test of iron and vice versa.

Reasons:

Citric acid helps precipitation of iron by ammonia by forming a complex with it. Thioglycolic acid helps to oxidize iron (II) to iron (III).

Ammonia to make solution alkaline