

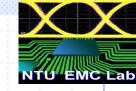
EMC Regulations : Levels

| | Limits for conducted disturbance at the mains ports of Class A | | | | |
|---|--|--------------------|----|--|--|
| | | ITE | | | |
| | Frequency range Limits | | | | |
| | MHz | MHz $dB(\mu V)$ | | | |
| | | Quasi-peak Average | | | |
| | 0.15 to 0.50 | 79 | 66 | | |
| 1 | 0.5 to 30 | 0 30 73 60 | | | |
| 4 | Note – The lower limit shall apply at the transition frequency | | | | |

| Limits for conducted disturbance at the mains ports of Class B | | | | |
|--|------------------------|----------|--|--|
| | ITE | | | |
| Frequency range | Frequency range Limits | | | |
| MHz | dB(μV) | | | |
| | Quasi - peak Average | | | |
| 0.15 to 0.5 | 66 to 56 | 56 to 46 | | |
| 0.5 to 5 | 56 | 46 | | |
| 5 to 30 | 60 | 50 | | |

Notes

- 1. The lower limit shall apply at the transition frequencies
- 2. The limit decreases linearly with the logarithm of the frequency in the range 0.15 MHz to 0.50 MHz



EMC Regulations : Levels

| | Limits for radiated disturbance of Class A ITE at a measuring of | | | |
|---|--|---------------------|--|--|
| | 10 m | | | |
| - | Frequency range | Quasi – peak limits | | |
| | MHz | $dB(\mu V/m)$ | | |
| | 30 to 230 | 40 | | |
| | 230 to 1000 47 | | | |
| 1 | | | | |

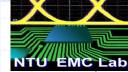
Notes

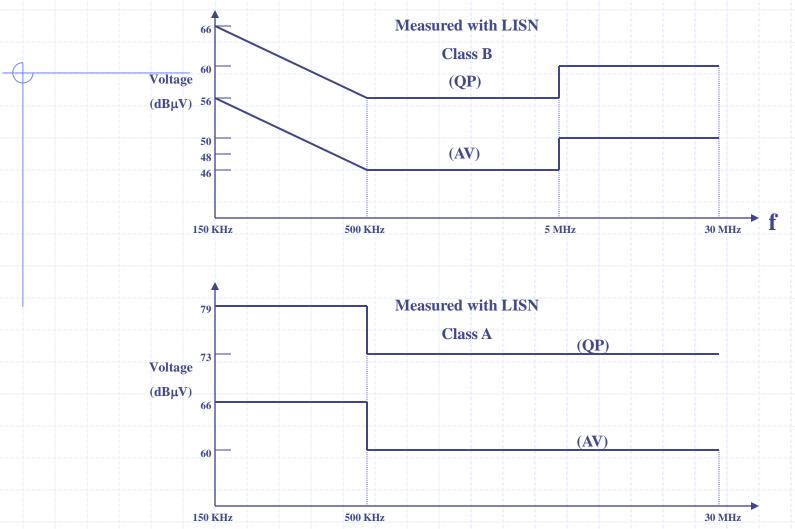
- 1. The lower limit shall apply at the transition frequency
- 2. Additional provisions may be required for cases where interference occurs

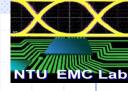
| Limits for radiated disturbance of Class B ITE at a measuring of | | |
|--|---------------------|--|
| 10 m | | |
| Frequency range | Quasi – peak limits | |
| MHz | $dB(\mu V/m)$ | |
| 30 to 230 | 30 | |
| 230 to 1000 | 37 | |

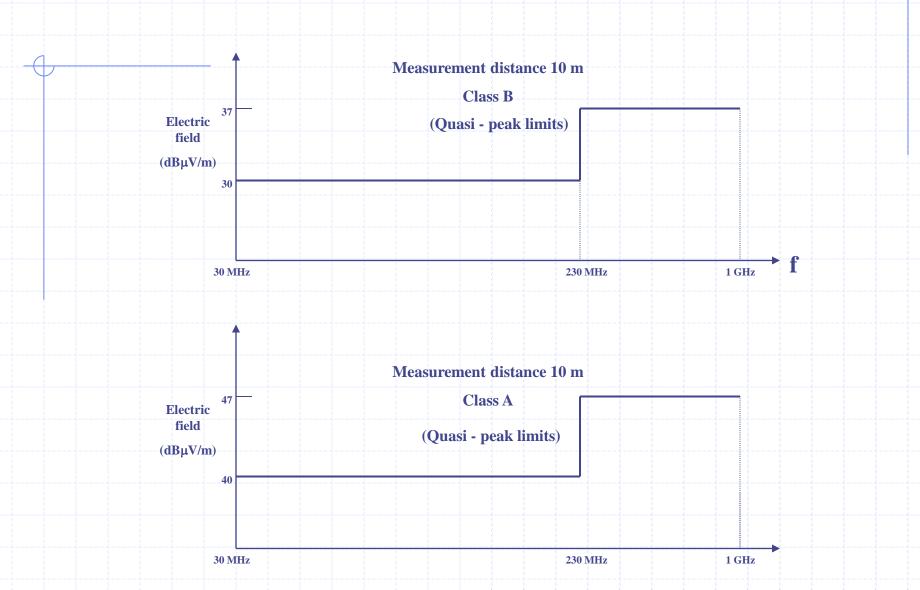
Notes

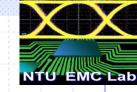
- 1. The lower limit shall apply at the transition frequency
- 2. Additional provisions may be required for cases where interference occurs





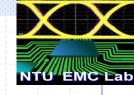


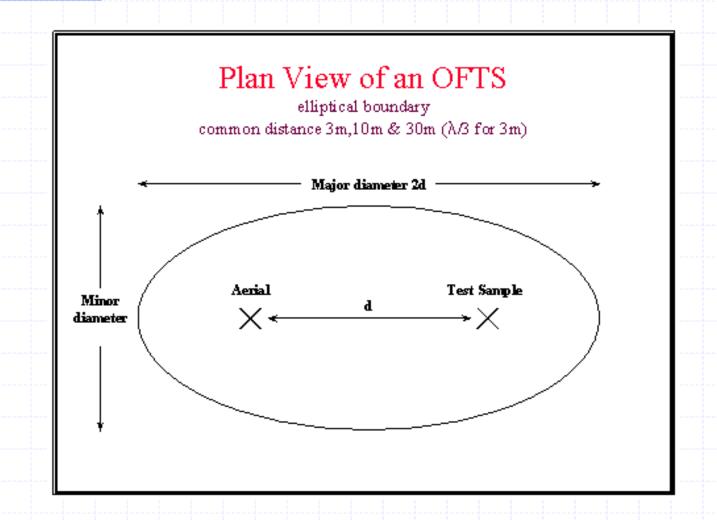


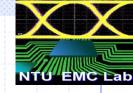


RE measurement (EN55022)

- OFTS
- elliptical boundary
- common distance 3m,10m & 30m (λ /3 for 3m)
- size of DUT =2D2/λ (Rayleigh Range criterion)
- ground plane roughness ± 20mm
- Ground plane conductor (max mesh size 20mm)
- site attenuation ± 3db
- antenna positioned at 1-4m for maximum field strength





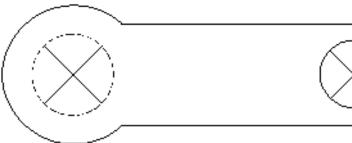


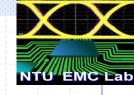
OFTS Groundplane Minimum Area

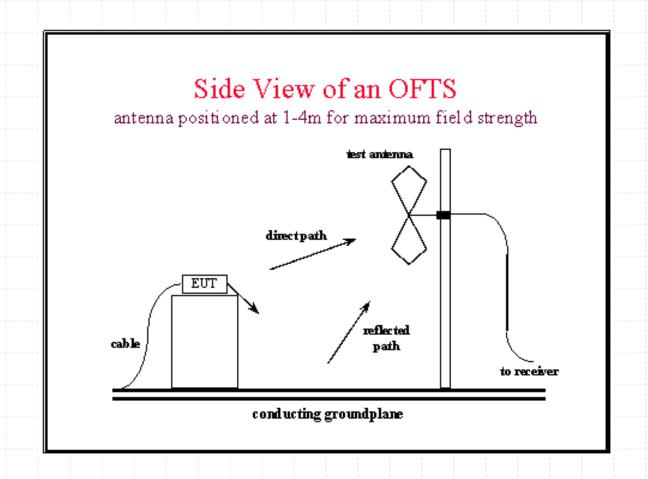
ground plane roughness ± 20mm Ground plane conductor (max mesh size 20mm)

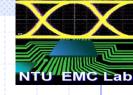
equipment under test

aerial

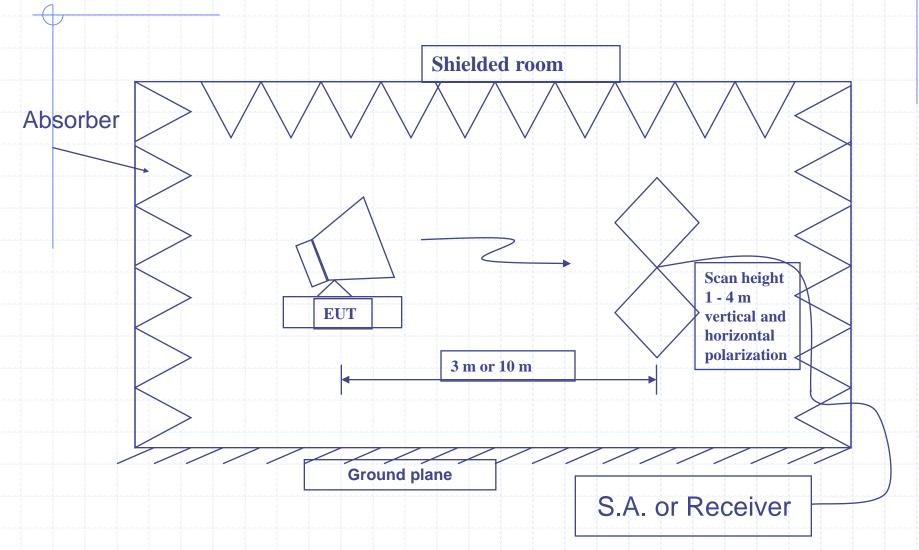


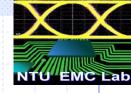






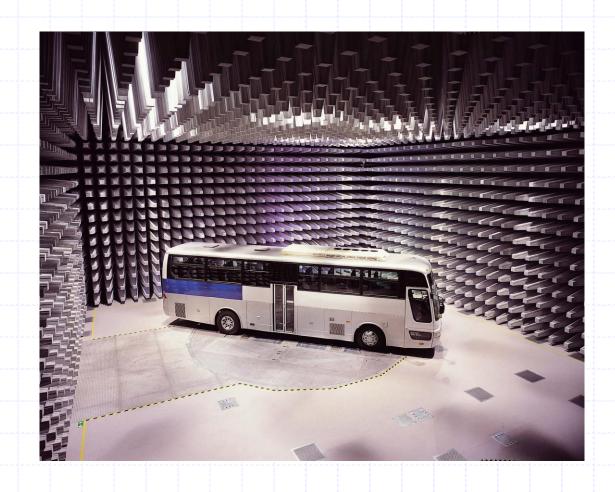
Semi-Anechoic Chamber

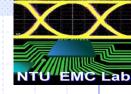




Measurement: EMI

System Level

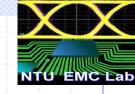




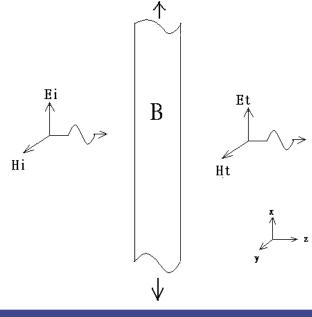
Fully Anechoic Chamber

EMI Measurement Environment

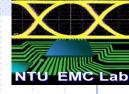




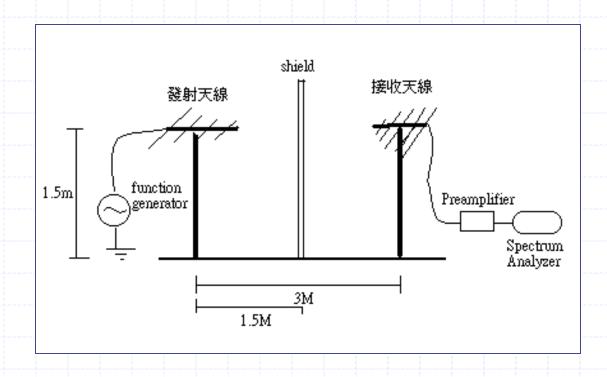
Shielding Effectiveness (EN50147-1)

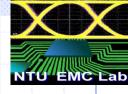


SE=20log | Ei / Et

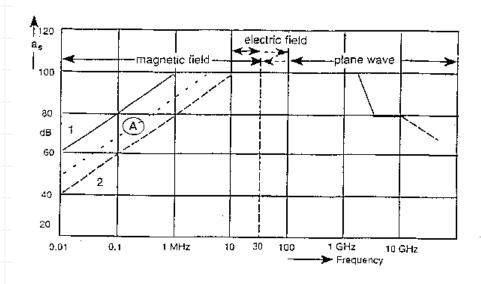


Shielding Effectiveness (EN50147-1)





Shielding Effectiveness (EN50147-1)



curve A=

curve 1 =

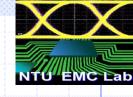
curve 2 =

shield altenuation in dB

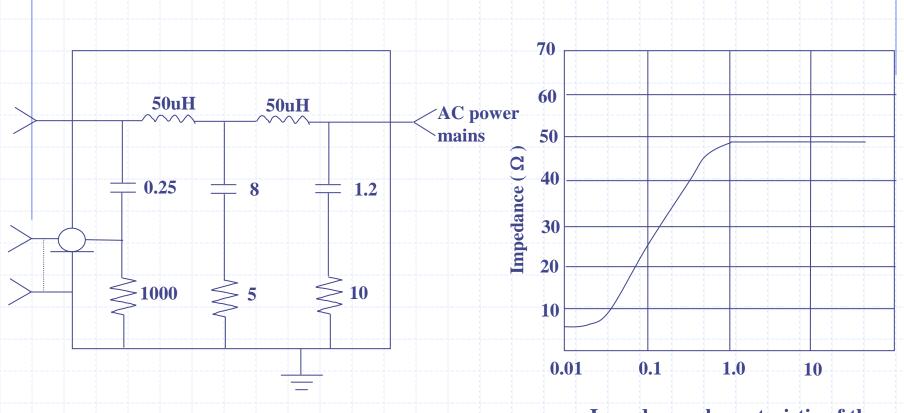
tolerated performance of the door seams for high performance shielded enclosure

high performance of a shielded enclosure standard performance of a shielded enclosure

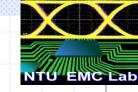
Figure 2: Typical shield attenuation values



Line Impedance Stabilization Network (LISN)

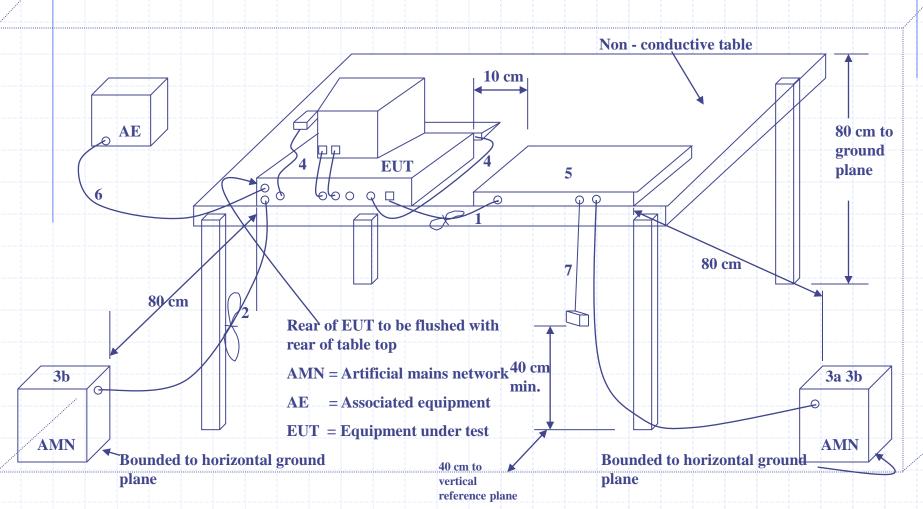


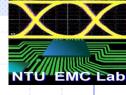
Impedance characteristic of the LISN at EUT port



Test Setups and Illustrations

Test configuration: tabletop equipment (conducted measurement)





If cables, which hang closer than 40 cm to the horizontal metal ground plane, cannot shortened to approximate length, the excess shall be folded back and forth forming a bundle 30 cm to 40 cm long. Excess mains cord shall be bundled in the center or shortened to appropriate length.

EUT connected to one AMN. All AMNs may alternatively be connected to the vertical reference plane or metal wall.

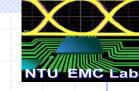
- 3a) All other units of a system powered from a second AMN. A multiple outlet strip can be used for multiple mains cords.
- 3b) AMN 80 cm from EUT and at least 80 cm from other units and other metal planes.
- 3c) Mains cords and signal cables shall be positioned for their entire lengths, as far as possible, at 40 cm from the vertical reference plane.

Cables of hand operated devices, such as keyboards, mouses, etc. shall be placed as for normal usage.

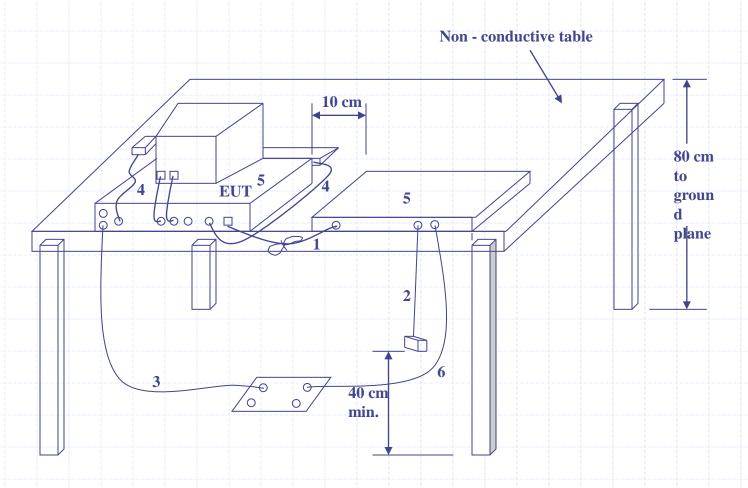
Peripherals shall be placed at a distance of 10 cm from each other and from the controller, except for the monitor which, if for an acceptable installation practice, shall be placed directly on the top of the controller.

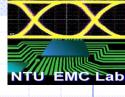
I/O signal cable intended for external connection.

The end of the I/O cables which are not connected to an AE may be terminated if required using correct terminating impedance.



Test configuration: tabletop equipment (radiated measurement)





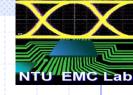
If cables, which hang closer than 40 cm to the horizontal metal ground plane, cannot shortened to approximate length, the excess shall be folded back and forth forming a bundle 30 cm to 40 cm long. The end of the I/O cables which are not connected to a peripheral may be terminated if required for proper operation using correct terminating impedance.

Mains junction box(s) shall be flush with and bonded directly to the metal ground plane.

NOTE - If used, the AMN shall be installed under the horizontal metal ground plane.

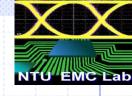
Cables of hand operated devices, such as keyboards, mouses, etc. shall be placed as for normal usage. Peripherals shall be placed at a distance of 10 cm from each other and from the controller, except for the monitor which, if for an acceptable installation practice, shall be placed directly on the top of the controller.

Mains cables shall drape to the floor and then routed to receptacle. No extension cords shall be used to mains receptacle.

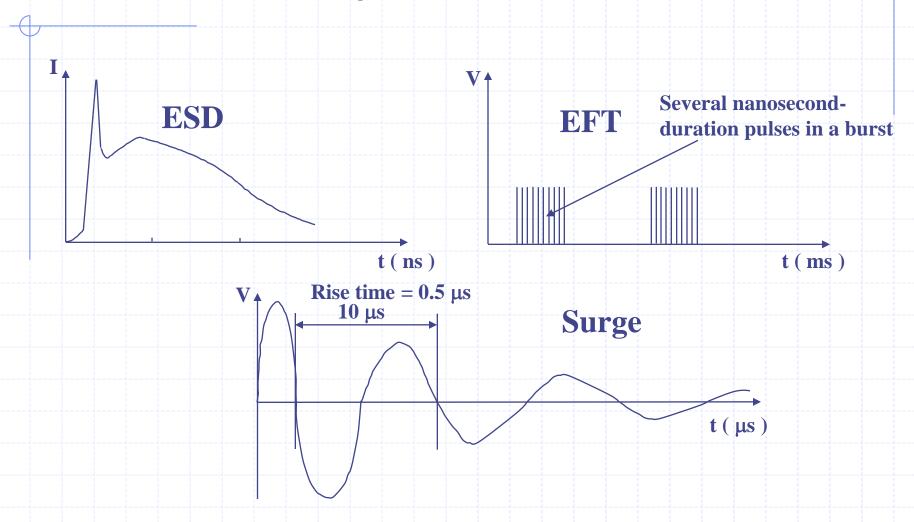


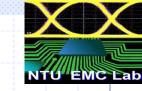
Typical Characteristics of Pulsed EMI

| | ESD | EFT | Surge |
|--|---------------------|---------------------------------|------------------------------|
| Waveform | | See the next page | |
| Feature | Superfast rise time | Fast rise time, repetitive | Relatively slower rise time, |
| | | pulses, and box-car integration | large energy concentrator |
| Rise time | less than 1 ns | ~ 5 ns | μs |
| Energe | low (mJ) | medium (mJ) | high (J) |
| Duration | ns | ns, and repeating | ms |
| | | | |
| Peak voltage | up to about 15 kV | kV | several kV |
| (into high | | | |
| impedance) | | | |
| Peak current | medium (A) | low (A) | high (kA) |
| (into low impedance) Sources accumulation of static | | | |
| | | activation of gaseous | lightning, power switching |
| | electricity | discharge, make / break of | |
| | | electrical circuits | |



Waveforms of pulsed EMI





Test Levels and Test Result Classifications

| | 1a – Contact discharge | | 1b – Air discharge | | | |
|----|------------------------|--------------|--------------------|--------------|--|--|
| | Level | Test voltage | Level | Test voltage | | |
| kV | | | kV | | | |
| _ | 1 | 2 | 1 | 2 | | |
| | 2 | 4 | 2 | 4 | | |
| | 3 | 6 | 3 | 8 | | |
| | 4 | 8 | 4 | 15 | | |
| | X | Special | X | Special | | |
| | | | | | | |

"x" is an open level. The level has to be specified in the dedicated equipment specification. If higher voltages than those shone are specified, special test equipment may be needed.

| Waveform parameters | | | | | |
|----------------------------|---------|-------------|----------------|-----------------------|-----------------------|
| Level Indicated First peak | | Rise time ξ | Current | Current | |
| | voltage | current of | with discharge | $(\pm 30\%)$ at 30 ns | $(\pm 30\%)$ at 60 ns |
| | kV | discharge ± | switch ns | A | A |
| | | 10% | | | |
| | | A | | | |
| 1 | 2 | 7.5 | 0.7 to 1 | 4 | 2 |
| 2 | 4 | 15 | 0.7 to 1 | 8 | 4 |
| 3 | 6 | 22.5 | 0.7 to 1 | 12 | 6 |
| 4 | 8 | 30 | 0.7 to 1 | 16 | 8 |

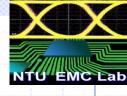
| X | X |
|-----|------------|
| | 100 |
| NTU | EMC Lab |

| Test levels for radiated immunity | | | |
|---|-----------------------|--|--|
| (80 MHz to) | (80 MHz to 1000 MHz) | | |
| Level Test field strength | | | |
| V/m | | | |
| 1 1 | | | |
| 2 | 3 | | |
| 3 | 10 | | |
| x Special | | | |
| NOTE - v is an open test level This level | | | |

may be given in the product specification.

The signal is 80 % amplitude modulated with 1 kHz sinewave to simulate actual treats.

| ~- | Test levels for EFT test | | | | | | |
|----|--|--------------|-----------------|--|-----------------|--|--|
| | Open – circuit output test voltage (\pm 10 %) and repetition rate of the impulses (\pm 20 %) | | | | | | |
| | Level | On power su | pply port , PE | On I/O (input /output) signal data and | | | |
| | | | contr | ol ports | | | |
| | | Voltage peak | Repetition rate | Voltage peak | Repetition rate | | |
| | | kV | kHz | kV | KHz | | |
| | 1 | 0.5 | 5 | 0.25 | 5 | | |
| | 2 | 1 | 5 | 0.5 | 5 | | |
| - | 3 | 2 | 5 | 1 | 5 | | |
| | 4 | 4 | 2.5 | 2 | 5 | | |
| | X | Special | Special | Special | Special | | |
| | X is an open level. The level has to be specified in the dedicated equipment specification. | | | | | | |



Test Result Classifications

Normal performance within the specification limits
Temporary degradation or less of function or
performance which is self - recoverable
Temporary degradation or loss of function or
performance which requires operator intervention or
system reset

Degradation or loss of function which is not recoverable due to damage of equipment (components) or software, or loss of data